AIR COOLED CHILLERS FOR OUTDOOR INSTALLATION MULTISCROLL SERIES

COOLING CAPACITY FROM 78 TO 618 kW 1 AND 2 COOLING CIRCUITS

RAE 4102 Kc + CF + GP3 + PT

RAE 6102 S Kc





Above pictures are only indicative and are not binding













Packaged air cooled chillers of **RAE Kc series** are suitable for outdoor installation and can be used to cool pure fluid solutions for air conditioning or in industrial applications. Multiscroll technology allows to reach great efficiency improvements at part load, if compared to the other traditional systems for cooling capacity control. The coupling of high-efficiency finned exchangers and the thermo physical purity of R410A refrigerant, particularly glide-free at state exchanges, allows this range to attain EER nominal values close to 3 with ESEER higher than 4,5. These units have been designed considering limited space requirements and keeping, at the same time, high cooling performances. Such result has been attained with high-quality and up-to-date components. All units are completely assembled and tested in the factory with specific quality procedures and are already equipped with all necessary hydraulic, refrigerant and electrical connections for a quick installation on site. Before factory testing, cooling circuits are tested under pressure and then supplied with R410a refrigerant and a non-freezing oil charge.

Following versions are available:

- RAE Kc standard version
- RAE S Kc silenced version
- RAE U Kc ultra silenced version

Reduced sound level in versions S and U is realised by using condensers with

larger surface areas as well as soundproofed compressor cabinets. On the U version, the electronic fans speed control is also standard provided.

Operation limits (standard unit):

AIR: from 10 to 45° C; WATER (outlet from the evaporator): From 5 to 15°C.

MAIN COMPONENTS

Structure made of a base and a chassis manufactured in high-thickness galvanised steel, assembled with stainless steel rivets. All galvanised steel surfaces are powder-coated with colour RAL 7035.

Scroll compressors with R410a refrigerant, operating on one single circuit or on two independent circuits in either tandem or trio version. The compressors are installed on rubber isolation dampers, provided with direct-start motors cooled by suction gas and fitted with both overload protection and crankcase heaters. They are charged with polyester oil and the terminal board is IP54. The on-board microprocessor automatically controls the individual compressors to regulate the cooling capacity.

Stainless steel plate evaporator of single or dual circuit type, with high

thickness close cell insulation and UV ray-proof. The max operating pressure limits are 6 bar for water side and 42 bar for refrigerant side. The evaporator is also equipped with safety water flow switch switching off the unit in case of low water flow through the evaporator.

Heat-exchange external coils with micro-finned copper tubes, positioned in staggered rows and mechanically expanded into an aluminium finned pack. Fins are designed with such a shape providing the highest heat exchange efficiency (turbo-fin). The max operating pressure refrigerant side is 45 relative har.

Axial fans, of directly coupled type, with wing-profile aluminium blades, are designed not to create air turbulence. This ensures the max efficiency with the lowest sound level. Each fan is provided with a galvanized steel protection grid, which is painted after construction. The IP54 fans motors are completely closed and provided with in-built overload protection thermostat, incorporated to the motor windings.

Independent cooling circuits, each provided with a shut-off valve for refrigerant charge, antifreeze sensor, shut-off valves on liquid lines, sight glass, dehydrating filter, high-pressure safety device on high pressure refrigerant side and mechanical thermostatic expansion valve, as well as high and low pressure switches and gauges.

Electric board built in compliance with 60204-1/IEC 204-1 standards, inside of which are placed the control system and the components for motors starting, wired and tested in the factory. It is made by a cabinet suitable for outdoor installation, containing power and control devices, microprocessor electronic board complete with keypad and display, for visualizing the several functions available, main switch of lock-door type, isolation transformer for auxiliary circuits, automatic switches, fuses and protection switches for compressors and fans, terminals for general alarm and remote ON/OFF, terminal board, relays for phase sequencing and possibility to interface to BMS systems.

ACCESSORIES

- A Amperometer: Electrical device to measure the electrical current absorbed by the unit.
- **AE Electrical power supply different than standard:** 230 V three-phase, 460 V three-phase. Frequency 50/60 Hz.
- **BT** Low temperature operation (-8°C): Electronic device for the continuous modulating voltage control of the condensing pressure through the variation of the fan rotation speed (Alternative to BF).
- **BF** Low ambient temperature operation (down to -20°C): Electronic device, frequency converter type, for the continuous modulating control of the condensing pressure through the variation of the fan rotation speed (Alternative to BT).
- CF Soundproofed compressors cabinet with standard material: Insulation of compressors by a cabinet coated with 25 mm thick sound and fireproofing material. (Included in S version)
- **CFU** Soundproofed compressors cabinet with higher thickness material: Compressor insulation with high-density sound and fireproofing materials of higher thickness. (Included in U version)
- **CFT Overall compressor and technical compartment cabinet:**Insulation with sound and fireproofing materials 25 mm thickness for compressor and technical compartment. (Not available for 6-8-10 fans version) (For 1 fan version, this option correspond to CF)

- CS Compressors inrush counter: Electromechanical device positioned inside the electrical board, recording the total inrush starts of compressors.
- EC Axial fans with electronic commutated motor: Made of highperformance composite material, with external rotor directly coupled to a three-phase electronically commutated motor (EC), they have the possibility of a continuous regulation of the speed by means of a 0-10V signal, completely managed by the microprocessor. Thanks to a more accurate adjustment of air flow, they allow operation of the unit with external temperature down to - 20 °C. (Alternative to BT and BF)
- **GP Condensing coil protection grid:** Metal grid to protect against accidental impacts.
- **GP2 Anti-intrusion grid:** Metal protection grid to protect compressors and exchangers. (not available with CF, CFU and CFT)
- **GP3** Anti-intrusion grid with compressors cabinet: Anti-intrusion metal protection grid coupled with soundproofed compressor cabinet (only available with CF and CFU).
- Victaulic insulation on pump side: Insulation of the joints by closecell polyurethane material, to prevent condensation, pump side.
- Victaulic insulation buffer tank side: Insulation of the joints by close-cell polyurethane material, to prevent condensation, buffer tank
- **IH RS 485 Serial interface:** Electronic card to be connected to the microprocessor to allow connection of the units to supervision systems, for a remote control and monitoring of the unit. (Alternative to IH LON or IWG)
- **IH LON Protocol serial interface:** Electronic card to be connected to the microprocessor to allow connection of the units to supervision systems with LON protocol, for a remote control and monitoring of the unit.

 (Alternative to IH or IWG)
- IM Seawood packing: Furnigated seawood case and protection bag with hygroscopic salts, suitable for long sea transports.
- IWG SNMP or TCP/IP Protocol serial interface: Electronic card to be connected to the microprocessor to allow connection of the units to supervision systems with SNMP or TCP/IP protocol, for a remote control and monitoring of the unit. (Alternative to IH or IH LON)
- **MF Phase monitor:** Electronic device that checks the correct sequence and/or the lack of one of the 3 phases, switching off the unit if necessary.
- **MV Buffer tank module:** Of suitable capacity complete with expansion vessel, safety valve, water gauge, water charge and discharge valves, air purging valves, check valves for filter service operations.
- **P1 Pump group:** Chilled water pump group made of a single pump, expansion vessel, safety valve water gauge, water charge and discharge valves, air purging valves, electric control of the pump. The pump is of enbloc 2-pole type for standard and S versions, 4-pole for U version.
- P1H Higher available pressure pump group: Chilled water pump group made of a single pump, expansion vessel, safety valve water gauge, water charge and discharge valves, air purging valves, electric control of the pump. The pump is of enbloc 2-pole type for standard and S versions, 4-pole for U version.
- **P2 Double pump group** (only one working): Chilled water pump group made by two pumps in parallel, expansion vessel, safety valve, water gauge, water charge and discharge valves, air purging valves, water shut-off valve on suction and check valve on discharge for each single pump, electric control of the pump. The pumps are of enbloc 2-pole type for standard and S versions, 4-pole for U version.
- **P2H** Higher available pressure double pump group (only one working): Chilled water pump group made by two higher available pressure pumps in parallel, expansion vessel, safety valve, water gauge,

- water charge and discharge valves, air purging valves, water shut-off valve on suction and check valve on discharge for each single pump, electric control of the pump. The pumps are of enbloc 2-pole type for standard and S versions, 4-pole for U version
- PT In-line twin pump group (only one working): Chilled water pump group made by a twin pump group with a single impeller body and two separate electric motors. The hydronic kit is made by an expansion vessel, safety valve, water gauge, water charge and discharge valves, air purging valves, electric control of the pump. The pumps are of enbloc 2-pole type for standard and S versions, 4-pole for U version. (Not available for one-fan units).
- **PA Rubber-type vibration dampers:** Bell-shaped vibration dampers supports for isolating the unit (supplied in kit), made of base and bell in galvanized steel and natural rubber mixture.
- **PM Spring-type vibration dampers:** Spring-type vibration dampers supports, for isolating the unit (supplied in kit), mainly indicated for installation in difficult and aggressive environments. Made of two steel plates containing a suitable quantity of harmonic steel springs.
- **PQ Remote display:** Remote terminal, allowing to display the temperature values detected by probes, the alarm digital inputs, the outputs and the remote ON/OFF of the unit, to change and program of the parameters, the signaling and the display of the present alarms.
- **RA Anti-freeze heater on evaporator:** Electrical heater installed on the evaporator, in order to prevent freezing, provided with thermostat.
- **RD Shut-off valve on compressors discharge side:** They are used to isolate compressors during service operation.
- **RF Power factor correction system cosfi ≥0,9:** Electrical device made by suitable condensers for compressor rephasing that ensure a cosfi value ≥0,9, so to reduce absorption from electrical network.
- **Shut-off valve on compressors suction side:** They are used to isolate compressors during service operation.
- **RL Compressors overload relays:** Electromechanical protection devices against compressor's overload with displayed alarm.
- **RM Condensing coil with pre-painted fins:** Double-layer treatment of condensing coils with epoxy coating.
- **RP Partial heat recovery:** (about 20%) of condensing heat through a refrigerant/water plate exchanger (desuperheater) always in series to the compressors. It is used when you want to partially recover condensing heat capacity for production of sanitary water.
- **RR Copper/Copper coil:** Special condensing coils with copper pipes and fins.
- **RT Total heat recovery:** (100%) of condensing heat by refrigerant/ water heat exchanger in alternative and in parallel to the condensing air section. It is used when you want to completely recover condensing heat capacity for production of sanitary water or for heating applications.
- RV Personalized frame painting in alternative RAL color.
- **TE Electronic thermostatic valve:** Electronic thermostatic valve that reduces the response times of the unit. Useful in case of frequent changes on cooling demand, so as to improve efficiency.
- V Voltmeter: Electrical device measuring the electrical voltage of the unit power supply.
- **VB Brine Version:** Unit suitable for working with evaporator outlet water temperatures lower than 0°C. A 20 mm evaporator insulation will be provided.
- **VS Solenoid valve:** Electromagnetic solenoid valve on each cooling circuit to cut off the liquid line at compressors switch-off.

Technical data sheet - RAE 801-2902 Kc

RAE		801 Kc	1001 Kc	1301 Kc	1501 Kc	1702 Kc	2002 Kc	2302 Kc	2502 Kc	2902
Cooling capacity										
Cooling capacity	kW	78,7	102,2	130,6	151,8	170,2	208,0	237,0	257,0	293,0
Absorbed power	kW	26,8	37,2	42,8	47,3	53,6	72,4	77,6	87,6	99,4
•	KVV									
EER Gross		2,94	2,75	3,05	3,21	3,18	2,87	3,05	2,93	2,95
EER NET		2,69	2,57	2,73	2,90	2,90	2,61	2,79	2,71	2,74
ESEER		3,10	3,49	3,07	3,19	3,29	3,04	3,28	3,26	3,34
Scroll compressors	·									
Quantity	n	2	2	2	2	2	4	4	4	4
		2	2	2	2	2	4	4	4	4
Standard steps capacity	n		•	•						
Circuits	n	1	1	1	1	2	2	2	2	2
Maximum absorbed current	A	66,1	88,1	106,0	119,0	132,0	176,1	194,1	212,1	238,1
Inrush current	A	175,7	240,0	244,0	320,4	330,5	297,9	300,8	314,4	401,5
Axial fans	·						. ,			
Quantity	n	1	1	2	2	2	3	3	3	3
		-	-							
Rotation speed	rpm	885	885	885	885	885	885	885	885	885
Motors power	kW	2,5	2,5	5,0	5,0	5,0	7,4	7,4	7,4	7,4
Total air flow	m³/h	26.150	24.600	54.120	48.530	47.140	82.050	76.050	76.050	73.80
Total air flow	I/s	7.264	6.833	15.033	13.481	13.094	22.792	21.125	21.125	20.50
Nominal absorbed current	Α	5,2	5,2	10,3	10,3	10,3	15,5	15,5	15,5	15,5
		3,4	. J,L	10,5	10,5	10,3	د, د ا	13,3	13,3	15,5
Brazed plate evaporator										
Quantity	n	1	1	1	1	1	1	1	1	1
Nater flow rate	m³/h	13,5	17,6	22,5	26,1	29,3	35,8	40,8	44,2	50,4
Nater flow rate	I/s	3,8	4,9	6,2	7,3	8,1	9,9	11,3	12,3	14,0
Pressure drop	kPa	47	49	49	48	66	65	66	75	63
Pump group P1					.0				, ,	
	kPa	10.4	120	100	100	120	100	111	174	101
Available pressure		104	120	102	100	126	106	111	124	101
Motor power	kW	1,1	1,5	1,9	1,9	3,0	3,0	4,0	4,0	4,0
Nominal absorbed current	A	3,1	3,8	5,0	5,0	6,2	6,5	8,3	8,5	8,5
Veight	Kg	13	14	15	15	27	35	41	44	44
Pump group P1H	:9									
. 5 .	I-D-	202	272	251	220	100	210	224	200	240
Available pressure	kPa	203	272	251	228	198	210	231	200	249
Motor power	kW	3,0	3,0	3,0	3,0	3,0	5,5	5,5	5,5	7,5
Nominal absorbed current	A	5,7	5,7	5,7	5,7	5,7	10,7	10,3	10,3	15,0
Weight	Kg	34	55	55	55	55	35	50	50	60
Pump group P2	. ,									
Available pressure	kPa	104	120	102	100	126	106	111	124	101
		1	1	-				-		
Motor power	kW	1,1	1,5	1,9	1,9	3,0	3,0	4,0	4,0	4,0
Nominal absorbed current	A	3,1	3,8	5,0	5,0	6,2	6,5	8,3	8,5	8,5
Weight	Kg	25	28	31	31	54	70	82	88	88
Pump group P2H										
Available pressure	kPa	203	272	251	228	198	210	231	200	249
	kW	-		-				+		
Motor power		3,0	3,0	3,0	3,0	3,0	5,5	5,5	5,5	7,5
lominal absorbed current	A	5,7	5,7	5,7	5,7	5,7	10,7	10,3	10,3	15,0
Veight	Kg	68	110	110	110	110	70	100	100	120
Pump group PT										
Available pressure	kPa	88	124	151	155	116	91	105	84	134
Motor power	kW	1,5	2,2	3,0	3,0	3,0	3,0	4,0	4,0	5,5
•										
Nominal absorbed current	A	3,3	4,6	6,1	6,1	6,1	6,1	7,8	7,8	10,3
Weight	Kg	94	99	118	123	123	123	137	137	168
Hydraulic kit										
Buffer tank water volume	I	100	100	250	250	250	400	400	400	800
Weight with empty MV included	Kg	40	40	80	80	80	95	95	95	145
	iva	. 70	. 70	. 00	00	00	73	, ,,,),	143
Electrical data		20.2	20.7	47.0	F2 2	F0.5	70.0	05.0	05.0	
Total absorbed power	kW	29,3	39,7	47,8	52,3	58,6	79,8	85,0	95,0	106,8
Total nominal absorbed current	A	48,6	65,2	78,3	86,5	97,3	132,7	140,1	154,7	174,7
Total maximum absorbed current	A	71,2	93,2	116,3	129,3	142,3	191,5	209,5	227,5	253,5
Total inrush current	Α	180,9	245,2	254,3	330,7	340,8	313,4	316,3	329,9	417,0
Sound pressure level			. 2.3/2	. 201/0	330/1	5.0,0	, .	. 5.0,5	5-7/7	
	4D/4)	75.3	75.2	70.0	70.1	70.1	00.0	00.2	70.7	00.7
Sound pressure level 2)	dB(A)	75,2	75,2	78,0	79,1	79,1	80,0	80,3	79,7	80,7
Dimensions	· ·									
.ength	mm	1.620	1.620	2.660	2.660	2.660	3.700	3.700	3.700	3.700
Vidth	mm	1.370	1.370	1.370	1.370	1.370	1.370	1.370	1.370	1.370
								+		
leight	mm	2.420	2.420	2.420	2.420	2.420	2.420	2.420	2.420	2.420
Veight	kg	982	1.042	1.177	1.266	1.320	1.707	1.823	1.825	1.968
Veight with empty MV included	kg	1.022	1.082	1.257	1.346	1.400	1.802	1.918	1.920	2.11
Refrigerant charge	kg	9	12	19	22	28	34	36	38	46
ower supply										
orrer supply										
ower supply	V / ph / Hz					0 V / 50Hz / 3Ph				

Nominal condition referred to: air 35 °C - chilled water 7/12 °C.

2) Measured at 1 m in open field (ISO 3746).

Technical data sheet - RAE 3202-6102 Kc

RAE		3202 Kc	3402 Kc	3602 Kc	3802 Kc	4102 Kc	4902 Kc	5202 Kc	5602 Kc	6102
Cooling capacity										
Cooling capacity	kW	325,0	346,0	367,0	388,0	416,0	492,0	526,0	565,0	618,0
Absorbed power	kW	113,2	117,2	120,6	127,2	132,0	167,4	193,2	191,2	200,4
EER Gross		2,87	2,95	3,04	3,05	3,15	2,94	2,72	2,96	3,08
EER NET		2,69	2,72	2,81	2,83	2,88	2,74	2,56	2,73	2,86
ESEER		3,33	3,22	3,27	3,40	3,30	3,33	3,32	3,34	3,42
Scroll compressors										
Quantity	n	4	4	4	4	4	6	6	6	6
Standard steps capacity	n	4	4	4	4	4	4	4	4	4
Circuits	n	2	2	2	2	2	2	2	2	2
Maximum absorbed current	A	264,1	284,0	304,0	314,0	324,1	396,1	456,0	466,0	486,0
Inrush current	A	423,8	428,3	420,3	455,2	460,6	511,5	537,0	561,8	572,0
Axial fans		,								
Quantity	n	3	4	4	4	5	5	6	8	8
Rotation speed	rpm	885	885	885	885	885	885	895	895	895
Notors power	kW	7,4	9,9	9,9	9,9	12,4	12,4	12,0	16,0	16,0
Fotal air flow	m³/h	73.800	102.400	99.200	92.800	128.000	116.000	112.920	167.200	156.80
Total air flow	+		-	1	-			+	-	-
	I/s	20.500	28.444	27.556	25.778	35.556	32.222	31.367	46.444	43.55
Nominal absorbed current	A	15,5	20,6	20,6	20,6	25,8	25,8	25,8	34,4	34,4
Brazed plate evaporator									,	
Quantity	n	1	1	1	1	1	1	1	1	1
Vater flow rate	m³/h	55,9	59,5	63,1	66,7	71,6	84,6	90,5	97,2	106,
Vater flow rate	I/s	15,5	16,5	17,5	18,5	19,9	23,5	25,1	27,0	29,5
ressure drop		74			54				61	
	kPa	/4	63	70	54	61	67	70	рі	71
ump group P1										
vailable pressure	kPa	88	110	99	92	111	140	128	112	119
Motor power	kW	4,0	5,5	5,5	5,5	5,5	7,5	7,5	7,5	9,2
lominal absorbed current	A	8,5	10,2	10,2	10,2	11,0	14,0	14,0	14,0	16,5
Veight	Kg	44	53	53	53	53	58	58	58	75
	, Ng	44	33	33	33	33	30	30	. 30	/3
ump group P1H				:						,
wailable pressure	kPa	224	232	201	196	264	250	240	235	196
Notor power	kW	7,5	7,5	7,5	7,5	11,0	11,0	11,0	11,0	11,0
lominal absorbed current	Α	15,0	15,0	15,0	15,0	21,5	21,5	21,5	21,5	21,5
Veight	Kg	60	60	60	60	81	81	81	81	81
Pump group P2	i Ng	. 00	. 00	. 00	. 00	. 01	01	01	. 01	01
								120	440	
Available pressure	kPa	88	110	99	92	111	140	128	112	119
Notor power	kW	4,0	5,5	5,5	5,5	5,5	7,5	7,5	7,5	9,2
lominal absorbed current	A	8,5	10,2	10,2	10,2	11,0	14,0	14,0	14,0	16,5
Veight	Kg	88	106	106	106	106	116	116	116	150
Pump group P2H	. ,						•			
. 5 .	LDe	224	222	201	100	264	250	240	225	100
vailable pressure	kPa	224	232	201	196	264	250	240	235	196
Notor power	kW	7,5	7,5	7,5	7,5	11,0	11,0	11,0	11,0	11,0
lominal absorbed current	A	15,0	15,0	15,0	15,0	21,5	21,5	21,5	21,5	21,5
Veight	Kg	120	120	120	120	162	162	162	162	162
ump group PT										•
wailable pressure	kPa	94	91	89	94	144	120	112	102	142
·	-			-						
Motor power	kW	5,5	5,5	5,5	5,5	7,5	7,5	7,5	7,5	11,0
lominal absorbed current	. A	10,3	10,3	10,3	10,3	13,8	13,8	13,8	13,8	20,2
Veight	Kg	168	168	166	166	182	182	182	182	267
lydraulic kit										
Buffer tank water volume	1	800	800	1100	1100	1100	1100	1100	1100	1100
Veight with empty MV included	Va	145	145	220	220	220	220	220	220	220
	Kg	145	143	220	220	220	220	220	220	220
lectrical data		,							,	
otal absorbed power	kW	120,6	127,1	130,5	137,1	144,4	179,8	205,2	207,2	216,
otal nominal absorbed current	A	197,9	214,0	225,0	232,4	242,6	295,2	349,8	353,6	363,
otal maximum absorbed current	A	279,5	304,6	324,6	334,6	349,8	421,8	481,8	500,4	520,
otal inrush current	A	439,3	448,9	440,9	475,8	486,4	537,3	562,8	596,2	606,
	Λ.	כ,לכד	770,7	TTU,7	77.3,0	700,7	337,3	302,0	370,2	. 000,
ound pressure level		00.5	00.0	22.5	00.0	24.4		04.4	22.5	
ound pressure level 2)	dB(A)	80,6	82,1	81,6	82,6	84,1	83,6	81,6	83,3	84,7
imensions										
ength	mm	3.700	4.740	4.740	4.740	5.780	5.780	3.770	4.750	4.75
/idth	mm	1.370	1.370	1.370	1.370	1.370	1.370	2.300	2.300	2.30
	1	;	÷	7	7	-	}	7	*	7
eight	mm	2.420	2.420	2.420	2.420	2.420	2.420	2.560	2.560	2.56
Veight Veight	kg	2.063	2.102	2.225	2.433	2.375	2.875	3.572	3.496	3.81
Veight with empty MV included	kg	2.208	2.247	2.445	2.653	2.595	3.095	3.792	3.716	4.03
efrigerant charge	kg	52	56	68	74	78	82	86	90	94
ower supply	,									
,	V/ / m lm / 11 -				40	01/ F0U- / 20L	. N . T			
ower supply	V / ph / Hz	1			40	0 V / 50Hz / 3Ph	+ N + I			

Nominal condition referred to: air 35 °C - chilled water 7/12 °C.

2) Measured at 1 m in open field (ISO 3746).